8 7 2

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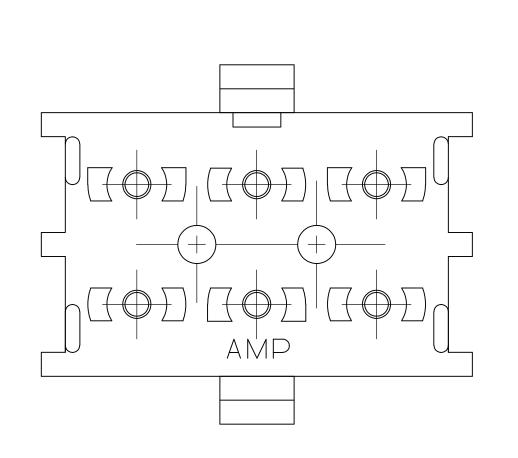
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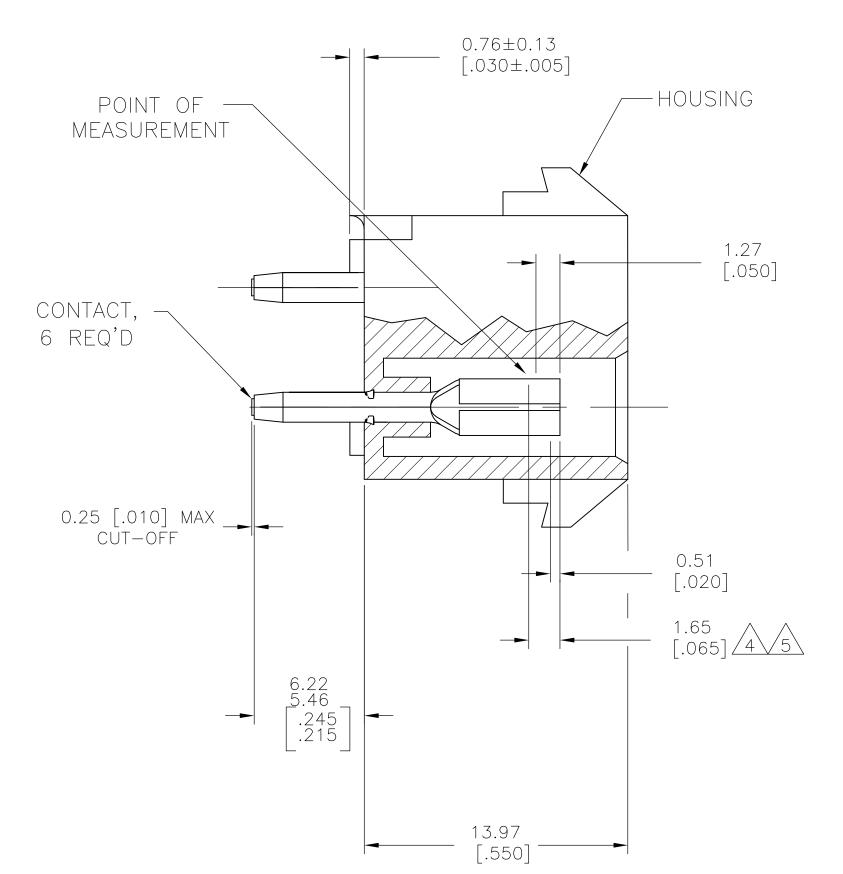
ON P LTR

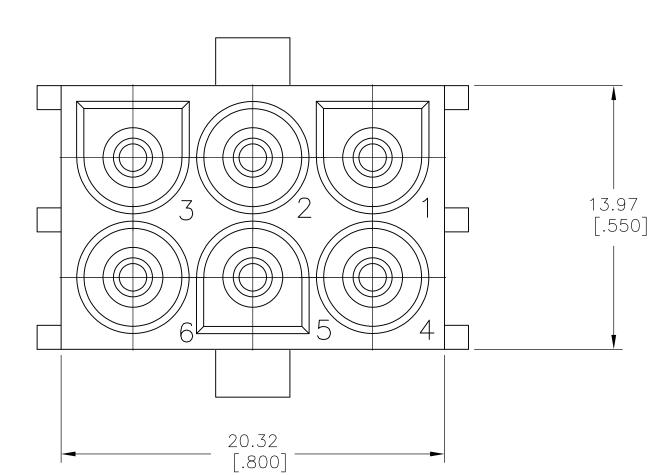
CM DIST REVISIONS

P LTR DESCRIPTION DATE DWN APVD

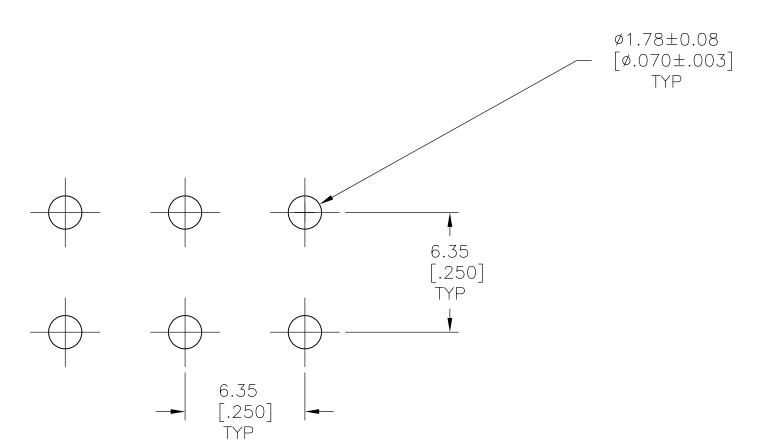
G2 REVISED PER ECO-08-019746 13AUG08 HMR DC



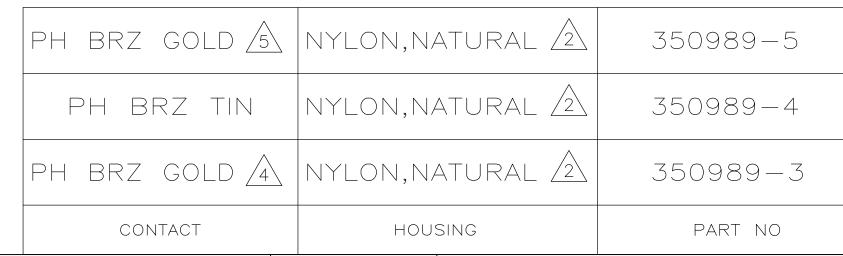




- 1 MATES WITH AMP CONNECTOR PART NO 480704.
- 2 FLAME RETARDANT CLASSIFICATION OF MATERIAL IS 94V-2.
  - 3 PARTS MUST COMPLY WITH AMP SOLDERABLITY SPEC 109-11-3.
  - CONTACT IS STAMPED FROM PRE-PLATED STOCK
    WHICH IS PLATED OVERALL WITH 0.00127 [.000050]
    NICKEL, THEN STRIPED WITH 0.00076 [.000030] GOLD
    IN CONTACT AREA INDICATED AND TIN-LEAD ON
    SOLDER TAIL END.
  - CONTACT IS PLATED OVERALL WITH 0.00127 [.000050]
    NICKEL, THEN 0.00076 [.000030] GOLD OVER
    CONTACT LENGTH INDICATED AND MATTE TIN ON
    SOLDER TAIL END.



RECOMMENDED LAYOUT FOR 3.18 [.125] THICK PC BOARD



	CONTACT	TAKT NO	,
THIS DRAWING IS A C	CONTROLLED DOCUMENT.	Tyco Electronics Corporation  K. WHITAKER  Tyco Electronics Corporation  Harrishurs DA 17105 7608	
DIMENSIONS:	TOLERANCES UNLESS	S. RIDGILL Electronics Harrisburg, PA 17103—3000	
mm [INCHES]		NAME SOCKET HEADER ASSEMBLY, PRODUCT SPEC  SOCKET HEADER ASSEMBLY,	
	1 PLC ± 2 PLC ± 3 PLC ± 0.13 [.005]	6 CIRCUIT, LONG TAIL,  UNIVERSAL MATE—N—LOK (TM)	
'	4 PLC ± ANGLES ±	_	ESTRICTED TO
MATERIAL SEE TABLE		A 1 00779 <b>C-</b> 350989	
	(	CUSTOMER DRAWING SCALE 5:1 SHEET 1 OF 1	REV G2

METRIC

4805 (1/08)